CLAIMS

What is claimed is:

1. A process of forming an optical subassembly in an integrated circuit, the process comprising:

defining electrically conducting lines and bonding pads in a metallization layer on a substrate;

depositing a passivation layer over said metallization layer;

etching said passivation layer to remove said passivation layer from each of said bonding pads and a portion of said metallization layer associated with each of said bonding pads;

diffusing Cr from said lines proximate said bonding pads to prevent solder wetting down lines;

bonding an optical device to one of said bonding pads; and

attaching said substrate to a carrier utilizing solder bond attachment.

2. The process according to claim 1 further comprising:

obtaining a carrier having a cavity on a first side of said carrier, said cavity configured to provide clearance for said optical device depending from said substrate; and

attaching a mini ball grid array (mini-BGA) on said first side.

3. The process according to claim 2 further comprising attaching a ball grid array (BGA) on a second side of said carrier for subsequent mounting of said optical subassembly.

4. The process according to claim 3 further comprising:

aligning said mini-BGA of said carrier with a portion of said bonding pads designated to receive said mini-BGA on said substrate; and

joining said carrier to said substrate utilizing a fluxless process to keep said optical device clean.

5. The process according to claim 1, wherein subsequent attaching components to the subassembly utilizes a temperature hierarchy to prevent movement of said optical device relative to said substrate, and said substrate relative to said carrier when said subassembly is heated for said subsequent attaching.

6. The process according to claim 1, wherein said bonding pads allow for wire bond attachment and solder bond attachment.

7. The process according to claim 1, wherein said forming of said metallization layer comprises:

depositing a first Cr layer;

depositing a Cu layer;

depositing a Ni layer;

depositing a Au layer; and

depositing a second Cr layer.

8. The process according to claim 7, wherein the first Cr layer thickness is about 200 to about 800 Å (angstroms), the Cu layer thickness is about 3 to about 5 μM (microns), the Ni layer thickness is about 2 to about 4 μM (microns), the Au layer thickness is about 0.4 to about 0.7 μM (microns), and the second Cr layer thickness is about 500 to about 1000 Å (angstroms).

9. The process according to claim 7, wherein said portion of metallization layer removed is said second Cr layer.

10. The process according to claim 1, wherein said passivation layer comprises a material selected from the group consisting of a SiO_2, Si_3Ni_4, polyimide dielectrics and mixtures thereof.

11. The process according to claim 1, wherein said passivation layer has a thickness of about 2000 to about 3000 Å (angstroms) when SiO_2 or Si_3Ni_4 is utilized.

12. The process according to claim 1, wherein said passivation layer has a thickness of about 2 to about 4 μM (microns) when polyimide is utilized.

13. The process according to claim 2, wherein said mini ball grid array (mini-BGA) on either side of said cavity includes solder balls having a melting point of about 240°C .

14. The process according to claim 13, wherein said joining said carrier to said substrate includes reflowing of said solder balls by a fluxless process.

15. The process according to claim 14, wherein said fluxless process includes one of:

reflowing in H_2 gas , and

ionizing fluorinated gases in a plasma chamber and reacting with Sn-rich surfaces to enhance wetting of molten Sn-rich solder to said bonding pads on said SiOB.

16. The process according to claim 3, wherein said BGA include solder balls having a melting point of about 183°C.

17. The process according to claim 1, wherein said one of said bonding pads for said optical device comprises an area array of flip-chip bond pads.

18. The process according to claim 2, wherein surface mount technology (SMT) devices are mounted on said first side of said carrier.

19. An optical subassembly comprising:

a carrier having a first side and a second side;

a ball grid array (BGA) depending from said second side;

a cavity disposed in said first side,

a silicon optical bench (SiOB) having an optical device mounted thereon, said SiOB is electrically and mechanically connected to said first side utilizing surface mount technology (SMT) attachment, said cavity providing clearance for said optical device when connecting said SiOB to said carrier, said SiOB having a metallization layer providing both wire bondable and solder bondable pads.

20. The subassembly according to claim 19, wherein said first side includes a SMT device depending therefrom.

21. The subassembly according to claim 17, wherein said SMT attachment comprises a mini-ball grid array (mini-BGA) depending from said first side, said mini-BGA intermediate said SiOB and said carrier for electrical and mechanical connection therebetween.

22. The subassembly according to claim 19, wherein said mini-BGA comprises a plurality of solder balls having a melting point of about 240°C.

23. The subassembly according to claim 22, wherein said solder balls have a diameter of about 0.25 to about 0.50 mm.

24. The subassembly according to claim 22, wherein said solder balls have a Sn/Sb composition, said Sb composition being about 5 to about 10 percent.

25. The subassembly according to claim 19, wherein said optical device is mounted to said SiOB having an area array of flip-chip pads with solder bumps.

26. The subassembly according to claim 19, wherein said metallization layer comprises:

a first Cr layer deposited;

a Cu layer;

a Ni layer;

a Au layer; and

a second Cr layer.

27. The subassembly according to claim 19, wherein said mini-BGA, said optical device, and any SMT device depend from said Au layer.